

Monday, January 16, 2017 8:48:02 AM

Page 1

Stop ***NR2***

[illegible]

Work Order ID 155422***155422***

Page 2

Monday, January 16, 2017 8:48:02 AM

Item ID: D2732-032 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Cushion - 3.2"
Start Date: 1/16/2017 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 1/17/2017 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.33							
Quality Control									

JAN 16 2017

JAN 16 2017

DAS
21
9-89

Picklist Print

Monday, January 16, 2017 8:48:07 AM

Page 1

Work Order ID: 155422

155422

Parent Item: D2732-032

D2732-032

Parent Item Name: Rubber Cushion - 3.2"

Start Date: 1/16/2017

Required Date: 1/17/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	348.2457	0.2666	5.612632			

D2732

Rubber Cushion (\$per foot)

20

DAS
6
9.99

JAN 16 2017

Location

Loc Qty

Loc Code

ST412

348.2457375

117118

5E-10

143793

5.6531E-05

150042

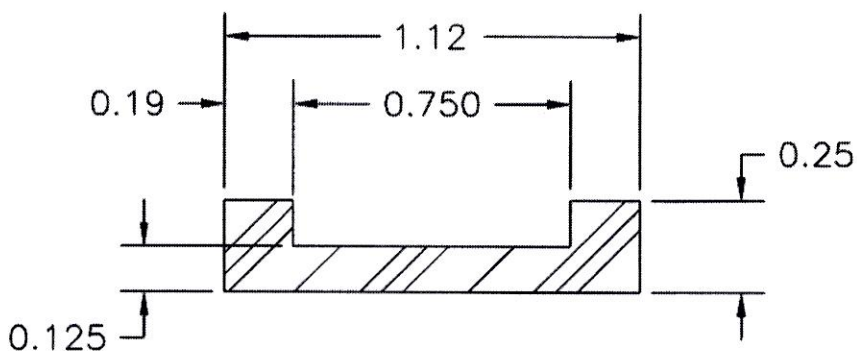
348.245681

20



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	<i>IP</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 155422 M.S
1701-16